

Introduction



In light of the increased number of fire incident occurrences due to the unprecedented high temperatures this summer, we wish to highlight the need for factories to prioritize electrical and fire safety at their

premises.

The combination of high temperatures and increased electrical usage, and dry conditions can create a hazardous environment that significantly elevates the risk of fires.

By implementing preventive measures and promoting fire safety awareness, factories can protect their employees, assets, and operations from the catastrophic fire incidents.







Preventive safety measures to be undertaken during summer



- Begin by identifying potential fire hazards within your premises. These hazards can include faulty electrical equipment, flammable materials, or inadequate fire safety measures.
- Store flammable substances safely – Segregate and compartmentalize
- Ensure escape routes are clear and accessible.
- Ensure **exhaust is clear** for smoke diffusion

Identify Fire Hazards



- Consider who might be at risk in case of a fire and plan appropriate evacuation measures. This includes employees, visitors, and anyone else present on the premises.
- Workplace environments with high heat production, such as manufacturing, need wellventilated areas and places to cool down.
- Make sure that all employees know the signs and symptoms of heat stroke, and that there is someone trained in first aid on every shift.

Identify People at Risk



- Train employees on fire safety protocols, evacuation procedures, and the proper use of fire-fighting equipment – Re-train if necessary.
- Consider the needs of vulnerable individuals, such as the pregnant women and differently abled individuals.

Provide Training



- Fire risk assessments should be reviewed periodically, especially when there are changes in the workplace or its operations
- Ensure that fire detection and warning systems are functional, emergency routes are clear, and fire-fighting equipment is maintained.
- Ensure water availability for fire-fighting is maintained at optimum levels

Regularly Review and Update







Preventive safety measures to be undertaken during summer

- Repair or replace faulty electrical equipment.
- House-keeping measures to ensure fire hazards are eliminated
- **Test and maintain earth pits** There is a high chance of earth pits drying up which will in turn cause high resistance
- Ensure/recheck adequate and timely maintenance of high Hazardous equipment i.e. Boiler, generator, compressor, dryer machine etc.
- **Load monitoring**: especially the HVAC load comprising of ACs and air washers/ air handling units; these are running continuously. Load monitoring w.r.t cable size and protection (MCB/ Fuses/ Breakers)
- UPS battery temperature to be monitored
- Panel temperature monitoring cooling for the panels- effective or not
- Use of **temporary wires for equipment** especially cable joints made using insulation tapes and also stretched cables (extension box or hanging loads)
- Testing of **Transformer Oil BDV and calibration of Winding temp** and Oil temp indicators (for checking the temperature rise)
- Condition of remote tripping devices & limit switches to be checked
- Ventilation provision in panels and in panel rooms to be ensured
- No dry leaves/ grass in transformer and HT yard





Preventive safety measures to be undertaken during summer





Maintenance of Vir Conditioners

- The intense heat has an adverse effect on the air conditioning (AC) systems, there have been many incidents of fire in compressors because of overheating and overloading.
- In the central business districts and city core areas, typically the congestion results in higher temperatures "This is because virtually high uses of ACs. Not only does this have an impact on the power load, but the compressors of these machines also sometimes burn because of the atmospheric heat, resulting in fires.
- AC units exposed to sunlight heat up both internally and externally. Internally because the efficiency of
 the machine reduces due to higher temperatures, causing the parts inside to go on an overdrive and
 heating up, and externally because the casing material receives direct heat for prolonged periods of the
 day. A combination of these may lead to the components of the AC machines to catch fire.
- In the split AC, the cooling unit is normally kept outside. This makes them all the more vulnerable to blasts. Creating a shade for these units is, thus, absolutely necessary.
- https://pib.gov.in/PressReleaseIframePage.aspx?PRID=2016232: Link is the Joint Advisory from MOHFW
 NDMA to states on measures to prevent fire in hospital fire during summer months however same can be ensured by the factories





Visual examples – Faulty Electrical equipment





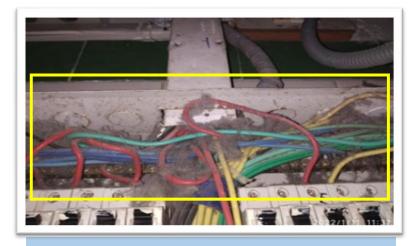
Overloading in electrical equipment



Loose electrical connections



Non standard cable dressing



Lint and dust inside electrical panel





Visual examples – Unsafe storage practice





Material stored incorrectly and near Electrical source



Material stored near Electrical source





Visual examples – Evacuation and escape route





Electrical fixture in escape route



Hazardous installation in escape route



Blockage in escape route





Visual examples – Fire rated separation unavailable





High risk installation without segregation



Boiler installation near washing area



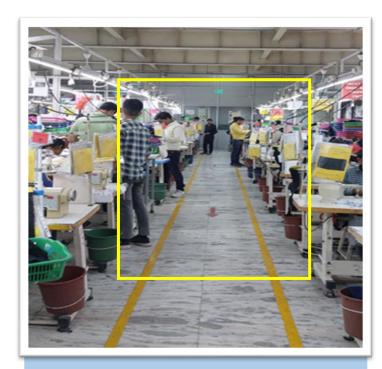


Visual examples – Good practices





Monitoring of electrical panel temperature



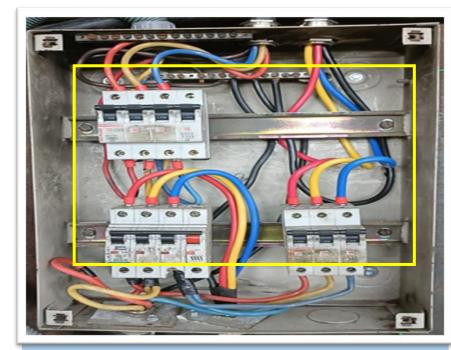
Clear escape route





Visual examples – Good practices





Electrical panel with proper electrical fitting



Segregation of high risk installation



