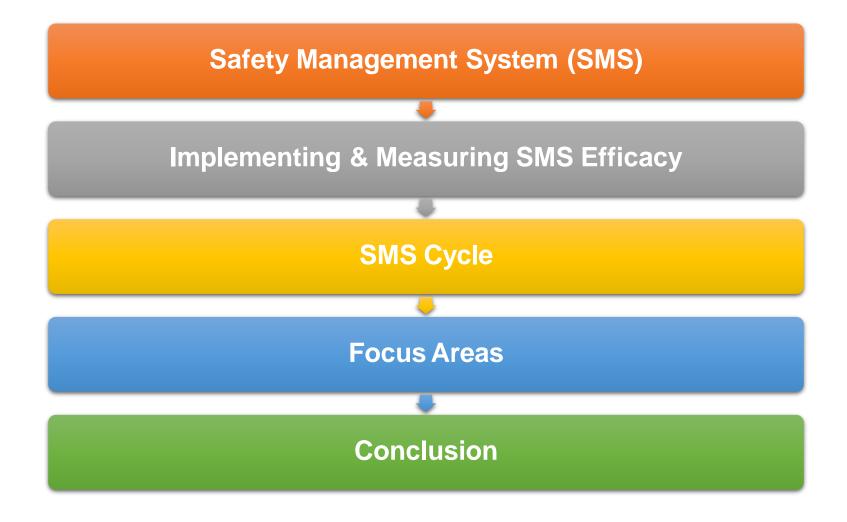


Safety Management System







Understanding the need for SMS

Safety Management System refers to a systematic approach to managing safety by organizational goals, policy, structure, planning, accountability and safe standard operating procedures.

Objectives

- Set up effective system to identify and mitigate risks
- Relentless monitoring
- Continuous improvement
- Set-up identified-tangible goals

Advantages

- Encourages safety culture
- Protects and enhances an organization's reputation and credibility
- Reflects business is socially responsible
- Maximize the performance and/or productivity of employees
- Increased employees' commitment to the team/organization
- More competent, happier and healthier workforce
- Reduces business costs and disruption
- Enables organizations to meet customers' OHS expectations, and
- Workforce in general to stay longer in active life



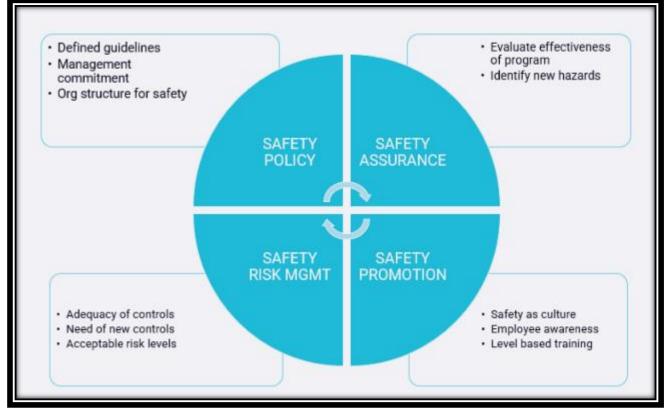


Safety Management system

Safety Management System is a systematic approach to managing safety by organizational goals, policy, structure, planning, accountability, and safe standard operating procedures. Alternately, a safety management system can be defined as an explicit element of the corporate management responsibility which sets out the company's safety policy and defines how it intends to manage safety as an integral part of the overall business operations.

Component of SMS

- 1. Safety Policy
- 2. Safety Assurance
- 3. Safety Promotion
- 4. Safety Risk management







Elements of Safety policy

Safety Policy consist of management commitment towards managing safety in the workplace or organisation. Safety policy consist of outline to achieve safety specific outcome.

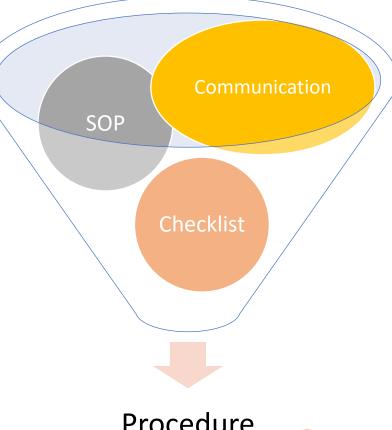
Implementation of Safety policy

Safety Procedure – Safety Procedures are designed from the guidelines of safety policy. Procedure are designed to address the risk associated with a particular JOB It consists of directions of how work is to be carried out, responsibility, timeline for carrying out work, and applicability of the procedure.

Checklist – A checklist is a tool to review if safety practices are followed, it reminds the individual of steps to be followed for efficiently and safely carrying out a Job.

A checklist should be descriptive about the steps to be checked and it should be timebound with a defined schedule.

Communication – It is very important to communicate safety procedures to other employees for the implantation of safety control and to address hazards that are reduced by the procedure.









Elements of Safety policy

CONTENTS

Description

- 1. Health and Safety Policy
- Scope & Objectives
- Roles and Responsibilities
- 4. General Safety Guide Lines
- 5. Safety guidelines for operators...
- 6. Accident/Incident and Near miss Reporting
- Accident Investigation & Root Cause analysis
- 8. Hazards identification & Risk Assessment
- 9. Fire Prevention and Control Measures
- 10. Permit to Work system
- 11. PPE's Selection and Usages
- Housekeeping
- 13. Electrical Safety
- 14. LOTO-Lockout and tagout procedrues
- 15. Mechanical Work Safety
- 16. Hand and Power Tools Safety
- 17. Confined Space Entry
- 18. Manual Material Handling and Storage
- 19. Safety on Truck Loading and Unloading
- 20. Emergency Preparedness Procedures
- 21. OSH Committee Meeting
- 22. HHS Audit & Assessments
- 23. First Aid Centre
- 24. Training/Safety Promotional Activities
- Safety signage's and colour codes
- 26. Open door Flags/Suggestion/Kaizens
- 27. Checklist Annexure
- 28. SOP for Emergency light
- 29. SOP for Fire Alarm Panel
- 30. SOP for Fire Bucket
- 31. SOP for Fire Door
- 32. SOP for Fire Extinguisher use
- 33. SOP for Fire Hose Reel
- 34. SOP for Fire Hydrant

MANAGEMENT:

- · To provide a safe and healthy working environment.
- · To provide adequate resources (including financial), information and training.
- To provide a system of monitoring compliance with the safety policy.
- To ensure that relevant safety and health laws are complied with.
- To provide and maintain contact with internal and external safety advice from in-house safety advisor or safety
 officer, outside safety consultant, government departments.
- To provide and maintain a system responding to safety initiatives from safety officer or other employees and to the safety advice from government officers.
- · To provide an effective, efficient and on-going safety and health promotional activities.
- To establish a system to identify, assess and eliminate hazards and control risks at work.
- To ensure that workplace safety rules, procedures and methods are developed, maintained and revised.

MANAGERS/ASST.MANGERS/IN-CHARGES/SUPERVISORS:

- · To assist in the implementation of policies and procedures.
- · To assist in the identification, assessment and elimination of hazards and the control of risks.
- To supervise employees to ensure safe and correct working procedures. To ensure that effective consultation
 on safety and health matters occurs.
- To investigate accidents and incidents at work.
- · To encourage participation in induction and on-going safety training programs of employees.
- To respond to safety initiatives of safety officer or other employees and to the safety advice from government
 officers.
- To communicate effectively the hazards to employees and keep abreast of current safety and health legislation and information.
- To submit periodically the statistics reports concerning safety and health performance to senior management.

SAFETY OFFICERS:

- · To identify and assess the hazards at work.
- To work with management or Manager to eliminate or control these hazards by advising them as to measures
 to be taken, and, with their endorsement, implement such measures.
- To resolve workplace safety and health issues.
- To conduct safety and health inspections to check the safety performance and recommend corrective action to senior management or line management.
- · To investigate industrial accidents and incidents and recommend remedial measures to prevent recurrence.





Elements for Safety assurance

- A safety audit is an in-depth, impartial review of a company or organization's health and safety program, procedures and processes. Safety audits report on a safety program's effectiveness, completeness and reliability.
- Accident analysis is a process carried out in order to determine the cause or causes of an accident (that can result in single or multiple outcomes) so as to prevent further accidents of a similar kind.
- A hazard report is an account of any potential risk to the health or safety of any person, property or equipment in the workplace.
- Safety KPIs are performance indicators that show an organization's efforts regarding health and safety as a metric.
 By tracking health and safety KPIs, you maintain a safe work environment.
- Checklists are used both to ensure that safety-critical system preparations are carried out completely and in the correct order, and in less critical applications to ensure that no step is left out of a procedure



Elements for Safety assurance

A joint walk through start onward 11 AM by the senior management along with LABS representative as per LABS standard.

Below following participates are participate in walk through:

SI	NAME	DESINGATION	Evidence attachment
01	Mr. Jaisheel Chaturvedi	Sr.GM-HR	
02	Mr.Sudhanshu Sekhar Jena	Manager-Maintain acne	
03	Mr.Pramod kumar sahoo	Asst.Manager-Complience	
04	Mr.Rajeshkumar mohanty	Dept Manager-Maintainagne	
05	Himanshu bhusan Nayak	Safety officer	
06	Smruti Ranjan Nayak	Safety officer	
07	Sanoj Kumar Polei	Safety officer	
C6	Mr.Susanta Jena	Manager-Admin	The Management of the Control of the

Senior Management Walk through Report

.NO	Issue Details	Issue Related To	Action To be Taken	Responsibility	Time line	Status	Remarks
	Wall crack observed to bond of admin affice	Structural	Crack to be filled and it should be verified by site engineer	Managor Maintenanco	innedate	Doed	
2	AD unit absenced at main LT panel	Electrical	LT panel area reacts to be obserted all time and all access needs to be cleared	Manager Maintenance	inmodule	Does	
3	Cobsets observed at cable begs at LT panel room	Electrical	All colorade needs to be cleaned	Admin Manager	immed als	Creed	

	AR	21174111			EFF	ECTIVE DATE	01/05/22
BBSR,	DD-1	NEAR MI	SS REPOR	TING FORMS	NEXT I	REVIEW DATE	30/04/23
A near-miss is a Where, given	a slight shift	n time or position	on, damage or	operty was damaged injury easily could l accidents, or injury	have occurred	nal injury was I. Near misses	sustained, bu also may be
DEPARTMENT	T	Project		LOCATION	Mo	zzanine floo	r
DATE & TIME	73	10.01.2023		WITNESSED BY	SMRUT	T RANJAN NA	YAK
TYP	E OF NEAR MI	ss	0/17 190	ТУР	E OF CONCER	N	
[] Near Miss [] Safety idea/s [] Others :		ety Concern	[] Unsafe ad [] Unsafe o			afety Policy Vio	lations
ts being obser neters. Sudde	ved during nly the han	newly stairca	se installat	on work at Mezz ve by one workn	anine floor		
ts being obser neters. Sudde neters height. ROOT CAUSE OF: • Impr	rved during nly the han	newly stairca nmer fall dow ng of manual	se installat in from abo	on work at Mezz ve by one workn	anine floor	r) hand tou	
ts being obser meters. Sudde meters height. ROOT CAUSE DE Impr Poor CORRECTIVE ACTI Barri prev Adec Com work	THE ISSUE TOPET SECURITY ONS TAKEN Icading the ent unauthor quate and virunication timen.	newly stairca mer fall down ng of manual a. bottom area a prized entry in gilant supervior job proced	hand tools and keeping to the barr islon.	on work at Mezz ve by one workn	anine floor and Mr. Ama	arricading a	ched/hit 10
ts being obser neters. Sudde neters height. ROOT CAUSE OF: Impr Poor CORRECTIVE ACTI Barri prev Adec Com work	THE ISSUE TOPER SECURITION TO SUPERVISION TO SUPERV	newly stairca mer fall down ng of manual a. bottom area a prized entry in gilant supervior job proced	hand tools and keeping to the barr islon.	on work at Mezz ve by one workn	anine floor and Mr. Ama	arricading a	ched/hit 10



Elements for Safety assurance

CATEGORIZATION OF RATINGS Rank First Aid Cases without or with ESIC Leave up to 1 day Hazard loss of Man days / Temporary / Partial Property damage LOW RISK Severity MINOR RISK MAJOR RISK EMERGENCY RATINGS (in Points) 2105 6 to 10

CLASIFICATION OF RISKS

LOW RISK - Means the hazard requires monitoring. Controls are recommended. A safe work procedure is recommended.

MINOR RISK - (Means the hazard requires attention) - Controls should be put in to place. A safe work procedure should be in place prior to the commencement of the job, but could be attended to once the job has commenced. Employees must be aware of the hazard. The safe work procedure must be in place prior to the completion of the job

MAJOR / EMERGENCY RISK - (Means the hazardous must be attended to immediately, prior to the commencement of the job. Controls must be put into place. A safe job procedure must be in place prior to the commencement of the job.

** RR - Risk Rating / Prob - Probability / Sev - Severity

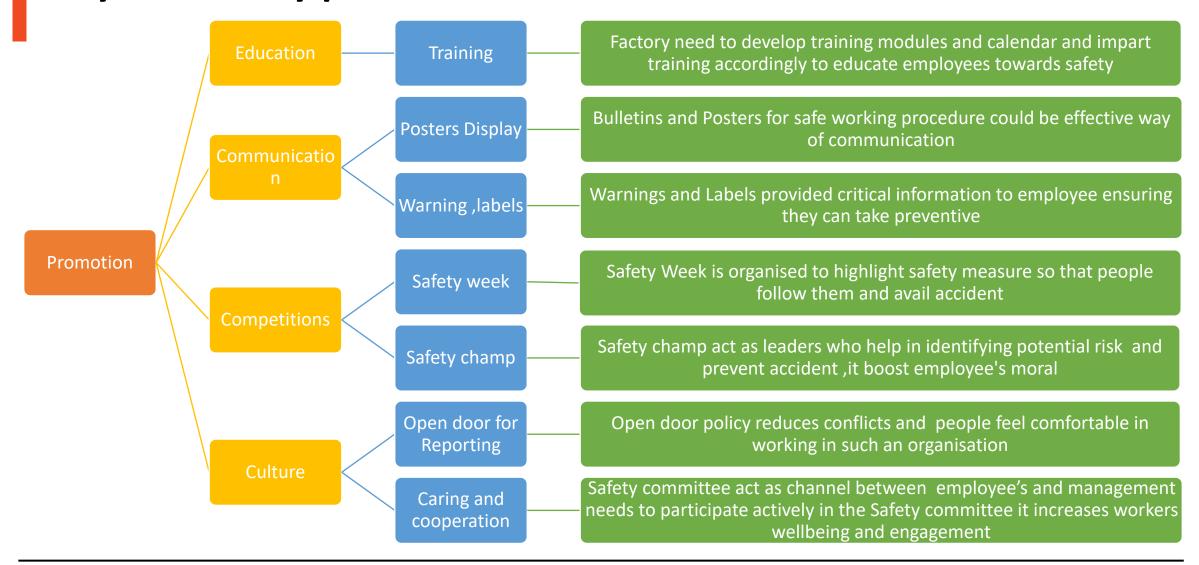
FABRIC GODOWN

Description of Hazard	Who is Effected	Potential Loss	RR	Prob	Sev	Risk	Rating	Controls	Consequences	Action Needed / Taken
Have Bales Litting/Unloading from Stackers - Risk of Injury	Loading & Un- Loading Persons	Injury results in Loss of Time, Seeking Medical help and or Significant Work Loss	В	2	4	8	MINOR RISK	Engineer Control	Injury to Human Body	Use always Fork Lift Employees have been trained in handling Stackers
Inter Dept. Transfer of Heavy Bales/Materials risk of Injury	Loading & Un- Loading Persons	First Aid or Minor Property Damage: A Person Administers First Aid to Self	В	3	3	9	MINOR RISK	Engineer Control	Injury to Human Body	Use Material Movement Truck
	Working employees in Section	First Aid or Minor Property Damage: A Person Administers First Aid to Self	В	2	3	6	MINOR RISK	Engineer Control	Injury to Human Body	Signals/notice on the path. Warning Horns while moving
Manual Stacker May Hit Human (If Applicable)	Working employees in Section	First Aid or Minor Property Damage: A Person Administers First Aid to Self	Α	3	1	3	LOW RISK	Administrative Control	Injury to Human Body	Handle always Carefully the manua Stacker
Fire Hazard in the Storage Area	Working employees in Section	First Aid Medical Attention, Fire Fighters or Major Property Damage	D	4	5	20	EMERGENCY RISK	Administrative Control		Facility has taken Appropriate Measures so Emergency Rules Out- Periodic Review and Preventive is Mandatory

EE/RISK ASSESSMENT-DOC-009-2023













List of trained employees

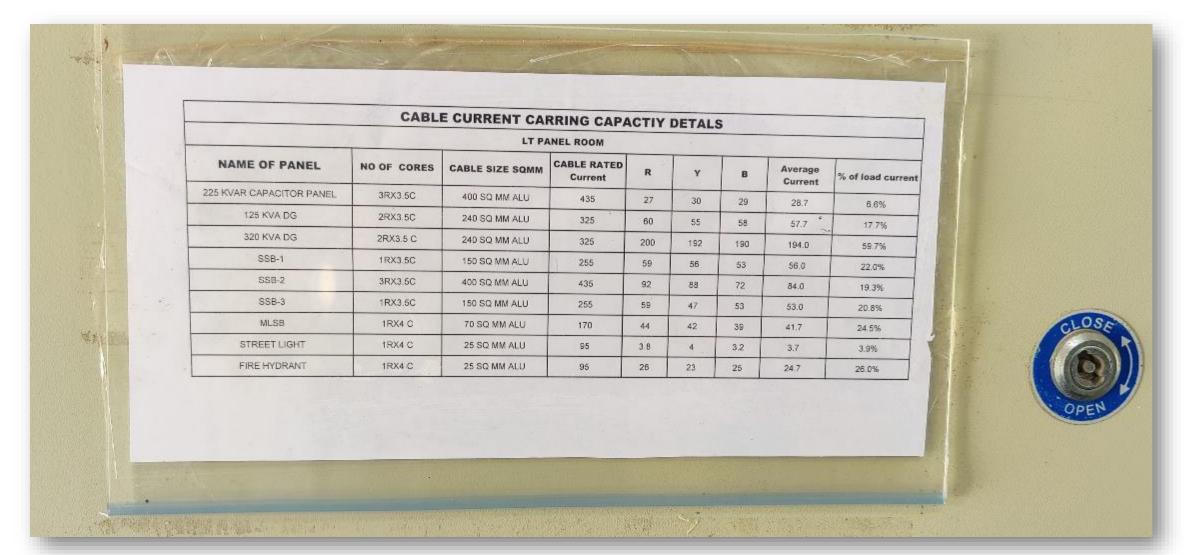
Display Board for training employees



SOP

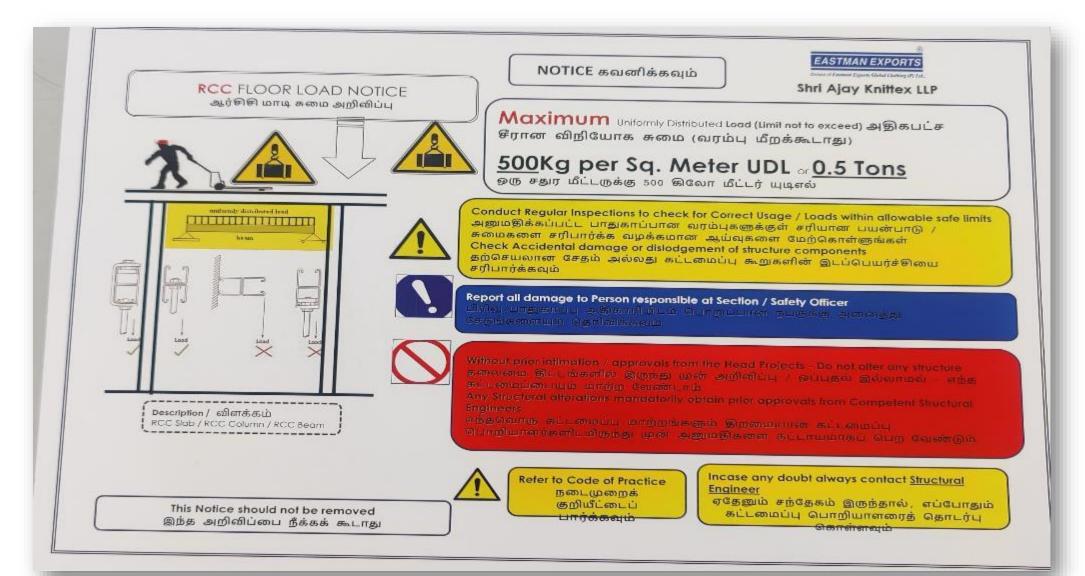
Monitoring checklist













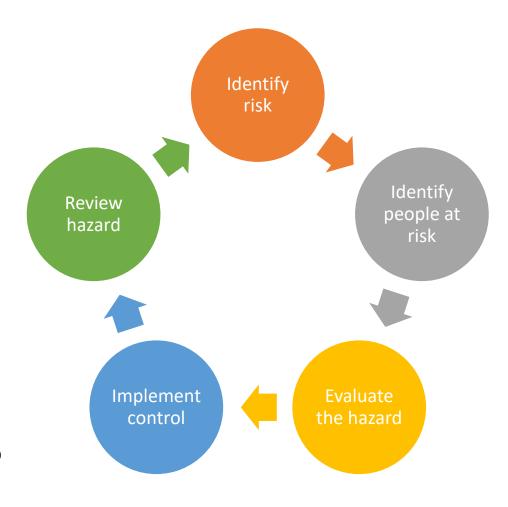


Safety Risk Management

SRM determines the need for, and adequacy of, new or revised risk controls based on the assessment of acceptable risk. A formal process within the SMS composed of:

- Describing the system
- Identifying the hazards
- Assessing the risk (who might be at risk)
- Evaluating the risk
- Controlling the risk
- Reviewing the assessment

Risk Assessment is an activity that need to be planned and conduct routinely as described in the procedure. The importance of Risk assessment should be communicated to every responsible person.







Safety Risk Management

	LT Pa	nnel Preventive maintenance SOP	Annexure-EP-1
Sr. No.		Points to be Inspected	
1	Switch off	f main power	
2	Check Cha	ange over switch & FN switch connection if loose t	hen tight
3	Clean the	panel with Blower & Earthing check.	
4	Check all i	input and output connection if loose then tight	
5	Check all i	indication lamps & meters.	
6	Check sea	ling of door cover should be proper	
7	Check bre	aker and circuit of closing and tripping operation	of breaker.
8	Check Bus	sbar if loose then tight.	
9	Double E	arthing check.	
10	Check All	phase current R Y B.	
11		that the LT Panel has been inspected in time as per nce schedule enclosing Annexure – E-2.	prescribed
12	must be v	anel checklist is being checked the responsible perserified the supervisor and the checklist must be auter Annexure-EP-2.	•
Verified	By:		
Approve	ed By:		

	Trimming	Machine Preventive maintenance SOP	Annexure-ETR-1
Sr. No.		Points to be Inspected	-
1	Check pu	sh button.	
2	Tight pow	ver and control connection in drive Side.	
3	Check loa	d of motors .	
4	Clean mo	tor & cover.	
5	Check all	operating system.	
6	Check ear	thing motor.	
7	Check Mo	tor bearing sound.	
8	Check 3pi	n Top And wire connection.	
9	Check tri	nming wire.	
10	Check tri	nmer.	
11		that trimming machine has been inspected i nce schedule enclosing Annexure – E-2.	in time as per prescribed
12	inspection	ning machine checklist is being checked the n must be verified the supervisor and the ch IOD as per Annexure-ETR-2.	
Verified	By:		
Approve	ed By:		





Safety Risk Management

UNIT-27	ACCIDE SHAHI EX	PORTS PVT LTD		
VOCTIME PARK	ACCIDENT INVESTIG			
VICTIMS DETAILS:	UARTE INC.	NEPOR.	F DATE: 11.06.2022	
Victim	Mrs. Kavitha			
Designation		Department	Dente	
	Tailor	Length of	Production-Batches	
Sex	Female	Employement	DOJ: 24.05.2022	
ACCIDENT DETAILS		Age	37 Years	
Date Of Accident	THE RESERVE AND ADDRESS OF THE PARTY OF THE	A STATE OF THE PARTY OF THE PAR	1	
Time Of Accident	09/06/22	Location Of Accident		
Designation given	01:20:00 PM	Shirt	Canteen-Hand wash area	
the department	Tailor		General	
Supervision at this		Task at the time of Accident	Vessel Cleaning -Lunch	
time of accident	Security Guards Only	Time Parind in Wart	time	
Phase of the			Lunch Time -30 Minutes	
of accident	Work time / Rest Time	/ Lunch Time /Fature		
001	- min	- Title /Entry Pins	E /Exit time / Overtime	
Nature Of injury	Mild abrasion land Swelling	Part of the Body	1	
severity of the			Above the forehead	
Name of the last o	ratality / Lost work de		The state of the s	
njury	Others:	ys / Modical Treatment	/ First aid	
njury		ys / Medical Treatment	/ First aid	
CCIDENT DESCRIPT	TION :	ys / Modical Treatment	/ First aid	
On 09.06.202	TION: 2 around D1:30 PM the victi	ys / Modical Treatment	/ First aid	
On 09.06.2021 cation, suddenty (TION: 2 around 01:30 PM the victi he window outside metal in	m was doing her vessel cl	/ First aid	
On 09.06.202 catton, suddenly the prasion injury and s	FION: 2 around 01:30 PM the victi he window outside metal in swelling on her above the f	m was doing her vessel cluss was fallen on her head orchead.	/ First aid Penning at canteen hand wash ad and victim got mild	
On 09.06.2021 cation, suddenty the trasion injury and summediately s	FION: 2 around 01:30 PM the victi he window outside metal in swelling on her above the f security guards Ms Nazima	m was doing her vessel of cosh was fatten on her her orchead.	/ First aid eaning at canteen hand wash ad and victim got mild	
On 09.06.2021 cation, suddenty the trasion injury and summediately s	FION: 2 around 01:30 PM the victi he window outside metal in swelling on her above the f security guards Ms Nazima	m was doing her vessel of cosh was fatten on her her orchead.	/ First aid eaning at canteen hand wash ad and victim got mild	
On 09.06.2021 Cation, suddenly the sasion injury and saspensary for first a	FION: 2 around 01:30 PM the victing the window outside metal in swelling on her above the freedurity guards Ms Nazima and First and Treatment was	m was doing her vesset of iresh was fatten on her hea orchead. and Nethra will care the	/ First aid Penning at canteen hand wash ad and victim got mild	
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On 09.06.202: cation, suddenly contained in injury and submediately supersary for first a sithya Hopsital for OOT CAUSE OF THE	FION: 2 around 01:30 PM the victing the window outside metal in swelling on her above the frequenty guards Ms Nazima additional medical treatment was additional medical treatment.	m was doing her vesset of iresh was fatten on her her orchead. and Nethra will care the	/ First aid eaning at canteen hand wash ad and victim got mild	
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SMS – Role, Responsibilities & Accountability

• Commitment to safety Leaders Budget allocation Motivation to team Adherence to policy • Risk Management Framework Awareness & training programs Incident response Corrective & Preventive Actions **Safety Manager** Safety audits and closure of gaps • Performance Monitoring Certifications / Standards (if applicable) Compliances Reporting





SMS – Role, Responsibilities & Accountability

Specialist Functions

Fire safety

- Focus on fire safety
- Fire prevention
- Fire response
- Fire drills
- Training

Electrical safety

- Safety standards
- System Health Check including Audits
- Maintenance
- Record keeping

Structural safety

- Safety standards
- Structural safety check including Audits
- Maintenance

Employees

- Awareness about policy & procedures
- Carry out tasks safely
- Report concerns and incidents
- Participate in improvement programs







- Well defined policy exists
- Roles & responsibilities earmarked specifically
- Sufficient resources allocated
- Safety objectives are measurable
- Is there an effort to involve all employees and contractors



SAFETY RISK MANAGEMENT

- Methodology for risk identification and assessment
- Regular review of risk assessment
- Timely mitigation of identified gaps
- Risk register in place
- Frequency of review of risk controls is less at least six months



- Well established mechanism for incident reporting
- Defined process for incident investigation and CAPA
- At least bi-annual internal safety audits
- Change management of policies and procedures
- Use of technology for assurance
- Score card for safety measurables
- Trend analysis used to prevent future incidents



SAFETY PROMOTION

- Safety training to all employees
- SME Training for personnel allocated responsibility of safety management
- Gratifying awareness and communication campaigns
- Safety is positive culture rather activity
- Training records maintained
- Level based safety drills and simulation



MONITORING

- Safety forum/committee established
- Evidence of regular meetings (preferred monthly) of safety forum
- SMS improved based on review of risks, risk control and incident trends
- Regular increase in safety scores (of measurable values)



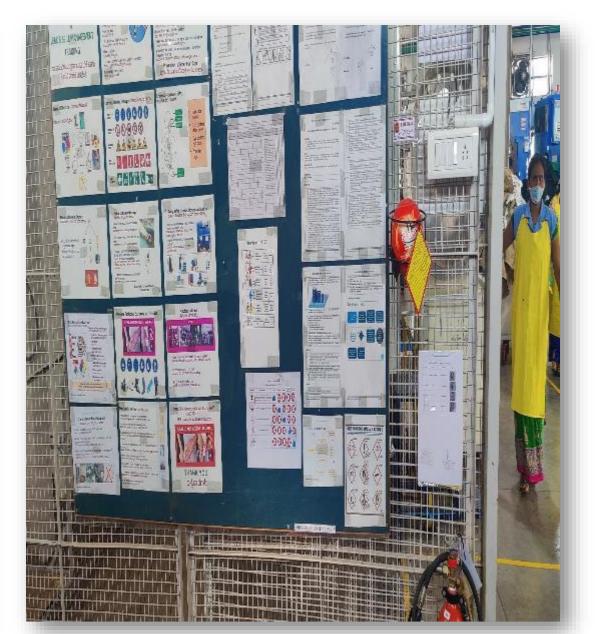


1	FIRE EXTINGUISHER ABC	Daily	Weekly	Monthly	
2	FIRE EXTINGUISHER CO2	Monthly once check weight			
3	Fire extinguisher 45Ltr water	Monthle	y once check weigh	nt cortridge	
4	FIRE EXTINGUISHER HISTORY CORD		TAG ALL CYLINDE	R	
5	Fire Alaram	Daily	Weekly	Monthly	
6	Smoke detector	100000000000000000000000000000000000000	eekly	Monthly	
7	Fire Sprinkler		Daily		
8	Fire Hydrant & Hose reel	Daily	Weekly	Monthly	
9	Walktrough check list		Monthly once		
10	Fire Hydrant		2months once		
11	Fire fighting training	2months once			
12	Mock drill-	2months once			
13	Open door policy		Attached file		
14	SMS Training(FM.ALL Managers)		3months once		
15	Safety officer Organization chart(Report GM)		Attached file		
16	LABS SAFETY TRAINING	YEARLY	ONCE FULL FACTOR	RY TRAINING	
17	Accident injuri Investigation		Attached file		
18	Near miss incident Report		Attached file		
19	OECP Emergency Plan		Attached file		
20	ERT TRAINING		6months once		
21	Risk assessment		6months once		
22	EHS POLICY		otice board, cantee		
23	Grievance Mechanism		otice board,cantee		
24	Visitors Instructions	attach	ed file and handov		
25	EHS&All COMMITTEE meetings		Monthly once		
26	Committee formation Procedure		Attached file		
27	EYE WASH Station& Sand Bucket checklist		Daily		
28	Secondary Container Capacity	Disp	lay All Secondary C	Containers	
29	Training Calender		Attached file		
30	PPE'S Inspection Check list		Monthly once		



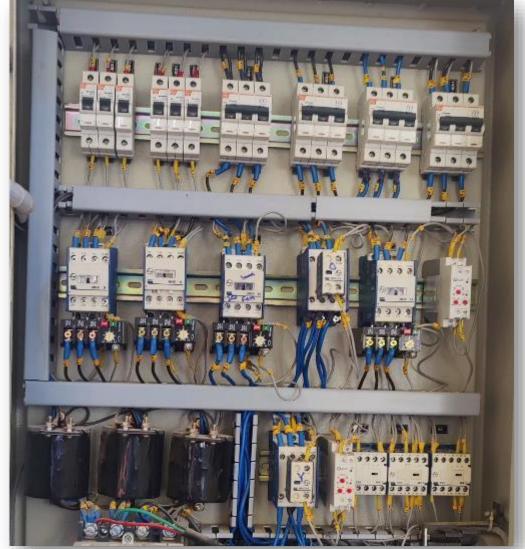






















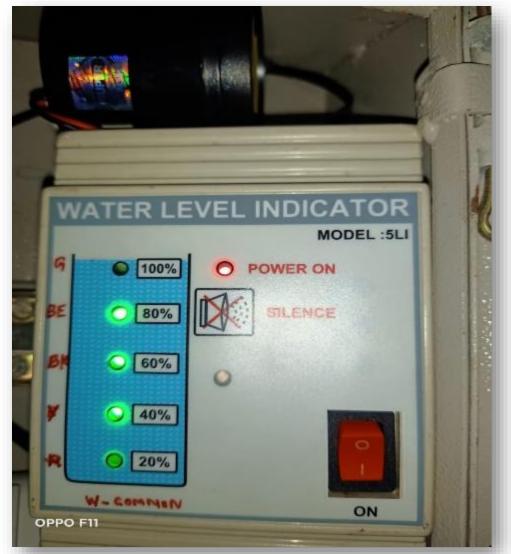


















(A) HEAL & SAFE SOLUTIONS

87-1, E.B.COLONY, 1ST STREET, GANDHI NAGAR, TIRUPPUR-641 603 GST: 33ACKPI7939N1ZZ PH.NO: 0421-4252101, 4333996

DATE: 09-07-2022

WARRANTY CERTIFICATE FOR FIRE EXTINGUISHER

TO

M/S. ROYAL CLASSIC MILLS PVT LTD- UNIT V, 237/1B, MURUGAMPALAYAM PANCHAYAT, VEERAPANDI POST, TIRUPUR - 641 605.

Dear Sir/Madam,

This is to certify that the following Fire Extinguishers are Refilled and tested by Hydraulic Pressure Test at M/S. ROYAL CLASSIC MILLS PVT LTD- UNIT V- TIRUPUR and are found in good working condition.

SL.NO	FIRE EXTINGUISER TYPE	CAPACITY	H/PRESSURE APPLIED	EXTINGUI SER NO	REFILL DATE	DUE DATE
1	ABC.	6 KG	35Kgf/cm ²	. 1	22.12.2021	22.12.2024
2	ABC	5 KG	35Kgf/cm ²	2	04.09.2019	04.09.2022
3	ABC	5 807	35Kgf/cm ²	3	15.02.2022	15.02.2025
4	ABC	6 KG	35Kgf/cm ²	4	15.02.2022	28.02.2025
5	ABC.	5 KG	35Kgf/cm ²	5	22.12.2020	22.12.2023
- 6	ABC	6 KG	35Kgf/cm ²	6	06.06.2022	06.06.2025
7	ABC	5 KG	35Kgf/cm ²	7	08.03.2021	08.03.2024
8	ABC	5 KG	35Kgf/cm ²	8	05.07.2021	05.07.2024
9	ABC	6 KG	35Kgf/cm ²	9	17.09.2021	17.09.2024
10	ABC	5 KG	35Kgf/cm ²	1.0	05.07.2021	05.07.2024
11	ABC	6 KG	35Kgf/cm ²	11	15.02.2022	15.02.2025
12	ABC	5 KG	35Kgf/cm ²	12	05.07.2021	05.07.2024
13	ABC	6 KG	35Kgf/cm ²	13	15.02.2022	15.02.2025
14	ABC	6 KG	35Kgf/cm ²	14	18.06.2020	18.06.2023
15	ABG	6 KG	35Kgf/cm ²	15	04.09.2019	04.09.2022
16	ABC	5 KG	35Kgf/cm ²	16	04.09.2019	04.09.2022
17	CO2	4.5 KG	236kgf/cm ²	17	12.07.2021	12.07.2024
18	CO2	4.5 KG	236kgf/cm ²	18	16.02.2022	16.02.2025
19	ABC	5 KG	35Kgf/cm ²	19	11.09.2020	11.09.2023
20	ABC	5 KG	35 Kgf/cm ²	20	17.09.2021	17.09.2024
21	ABC	6 KG	35Kgf/cm ²	21	15.02.2022	15.02.2025
22	ABC	5 KG	35 Kgf/cm ²	22	24.06.2022	24.06.2025
23	ABC	5 KG	35Kgf/cm ²	23	17.09.2021	17.09.2023
24	ABC	5 KG	35 Kgf/cm ²	24	15.02.2022	15.02.2025
25	ABC	5 KG	35Kgf/cm ²	25	04.09.2019	04.09.2022
26	ABC	5 KG	35 Kgf/cm ²	26	17.09.2021	17.09.2024
27	ABC	5 KG	35Kgf/cm2	27	11.09.2020	11.09.2023

Page 1 of 3



Reyal Classic Milita(P) Ltd

On-site Emergency Response Procedure

On-site Emergency Response Procedure

Rev. No.:01
Date: 24.06.2022
Page 1 of 30

Introduction

Royal Classic Mills (P) Ltd is a garments manufacturer having vertical setup situated in different districts of Tamil Nādu.

The unit is following the best EHS polices and is audited on a regular basis, due to this reason the probability of emergency occurring in the unit is remote. However this on-site emergency plane is prepared to train, prepare and counter all possible emergencies as explained in this "On Site Emergency Plan".

Purpose

The Purpose of this plan is to minimize the loss of

- > People
- > Infrastructure
- > Machines
- > Materials
- > Environment

The purpose will be achieved through systematic, quick, and effective action.

Total Number Of Employees Working In The Unit

		ME	t	EPAR	TMEN	T	1 1 2 2 3	Notice	and a series	
N	MIN	RCH &Q C	CUT T	PRI NT &E MB	SE W	IRO N&P ACK	PRO	ST	GEN RL	TOT
MN		DESCRIPTION OF	ESSENT.		216		ALC: NO.	Town.		
GRS	2	11	5	0	0	0	3	0	0	21







Date: 19.01.2023

UGHTNING RISK ACCOUNT (Protection Level Selection - NFC 17-102 Standard)

Project	Shahi Exports Unit 36A
Location	Shivamogga - Kamataka
No Of Thunderstorm days / year as per IS 2309	76 (Hassan)
	()

DETERMINATION OF PROTECTION REQUIREMENT AND LEVEL OF PROTECTION

CHMULA	ANTYER	PERMIT
SIA EQUIVALENTY 40	L-80	
	W-15	A _e -19811 F204
e-FM+6H(F+M)+8mH _X	H-18	
For Questi alteral Areas)		\neg
XPECTED LIGHTNING IMPACT NUMBER FOR THE FACILITY	T _d =76	\neg
	N _y -8.9750	\neg
i _g =0.04.Td ^{1.25}	P _a =18511, 7381	N ₂ =0.0891
Id-N ₂₇ A ₄₇ C1.10-0	CI-6.8	
UVBER OF LIGHTNING BLOWS APPROVED FOR THE PLANT		
	01-63	
	C39=1	
-C2.C3.C4.C5	CS =1	N ₂ =0.0055
₂ =5,5.10-340	C 1=1	
	CS-1	
	0 −1	_
	O-1	

IF N_O>N_O PROTECTION IS REQUIRED in this case: The activity determines the LEVEL of PROTECTION at the calculated value E=1-(N_cN_g)

Probability of the Control of the Co									delection rable to: Electrostatic Active digitaling Hed																			
Rg	R _p ST=15ya			5T=00µe			AT=65g.m			5t=60px				Rg		8Т=ЯЗµк			5T=45g.e				āI					
H(re)	Т	II	III	IV	1	II	Ш	IV	1	II	III	IV	ţ	1	III	IA		H(m)	1	Ш	III	N	1	II.	П	IV	1	- 11
2	1.5	15	18	26	19	22	25	28	25	28	32	38	31	35	39	4.3		2	19	22	25	23	25	28	32	36	31	35
4	25	39	26	41	53	44	51	57	51	57	64	72	63	65	78	85		4	38	46	51	57	51	57	54	72	63	63
ē	32	37	49	£1	49	99	63	71	62	71	81	20	70	86	97	107		5	49	99	63	71	63	71	81	89	79	83
6	35	38	46	52	49.	65	64	72	83	71	84	90	79	-87	97	107		6	49	55	64	72	63	71	81	90	79	Ų7
8	33	39	47	54	42	56	65	73	64	72	82	91	79	87	98	108		8	45	58	85	73	64	72	82	91	72	87
10	34	40	49	56	42	97	68	751	84	72	88	92	78	88	98	109		10	48	37	88	75	64	77	63	92	73	85
20	35	44	55	68	50	99	71	81	85	74	86	97	80	89	102	113		20	88	39	71	21	65	74	86	57	50	88
30	35	45	48	÷9	50	80	73	86	85	75.	89	101	60	90	104	Hé		90	50	80	75	85	65	75	60	101	60	9.7
60	35	45	90	7.5	50	60	75	90	65	75	90	105	80	90	105	129		60	80	90	75	90	65	75	90	105	80	90
_								-		_		_	_	_	_		_	_		_	_							

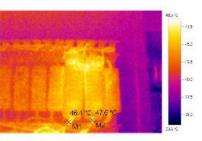
raday Cage System Application Office a According to the Protection Leve					
Protection Levels Landing Conductor Inter					
	13				
1	10				
II .	15				
V	20				

angle and Height dependent protection level							
Protection Level	Sphere Semi-Lines (m)	Mesh Size					
1	20	žieti.					
II I	30	10x10					
III	4::	15x15					
IV	0.0	20×20					

Calculated Event E = 0.53	Active Lightning Rod Protection Levels	Faraday Cage Protection Levels
E.= Q.III.	LEVEL I + ACDITIONAL MEASURES	-
0.95 < E ≤ 0.90	LEVELI	I
NO WEST COM	LEVEL II	1
NAS 424 DAD	LEVE. II	
e-0.00	LIVILW	W

U 12 - Thermography Report

Location: ID fan fuse cut out in 1 TPH boiler Date: 13-11-2021





Time: 12:15:26

Picture parameters:

Emissivity: 0.95 Refl. temp. [°C]: 20.0

Picture markings:

Measurement Objects	Temp. [°C]	Emiss.	Refl. temp. [°C]	Remarks
Measure point 1	46.4	0.95	20.0	Working In Normal condition
Measure point 2	47.6	0.95	20.0	Working In Normal condition





